



95 2-4-C w/Teflon (92-825407A12)  
 110 4-stroke Outboard Oil (92-828000A12)

**A = TORQUE NUT 120 LB-IN (13.5 N·M) AND THEN BACK OFF 1/4 TURN.**

## Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		19608A14	LINK ROD	1	(NON HANDLE)	
2	10	823919	SCREW (1-1/2 IN.)	1	(NON HANDLE)	
3	12	71970	WASHER	1	(NON HANDLE)	
4	12	37828	WASHER	2	(NON HANDLE)	
5	11	826709113	NUT (.375-24)	2	(NON HANDLE)	
6		822397	PUCK	1	(ELECTRIC)	
7	3410	821772T 8	SWIVEL BRACKET	1	(BLACK)	
7	3410	821772T 9	SWIVEL BRACKET	1	(GRAY)	
8	23	821771 1	BUSHING	1		
9	23	821777	BUSHING (LOWER)	1		
10	26	822404	SEAL	1		
11	22	74036	GREASE FITTING	3		
12	22	74036	GREASE FITTING	1	(HANDLE)	
13		19624A 1	SEAL KIT	1	(NON HANDLE)	
14	25	29619	O RING	1	(NON HANDLE)	
15	23	78861	SPACER	1	(NON HANDLE)	
16	12	19619	WASHER	1		
17	11	30499	NUT (.875-14)	1		
18		NSS	DECAL-SERIAL OVERLAMINATE	1		
19	10	40089 10	SCREW (M8 X 10)	1	(MANUAL HANDLE)	
19	10	40011149	SCREW (M8 X 25)	1	(ELECTRIC)	
20		828245 1	SEAL	1	(ELECTRIC)	
21	12	19619	WASHER	1		
22		19614	TILT TUBE	1		
23	11	30499	NUT	1		
24	17	821539	PIN (TRILOBE)	1		
25	23	823507	BUSHING	2		
26	17	822480	PIVOT PIN (UPPER)	1		
27	37	823701 1	DECAL-CO-PILOT	1		